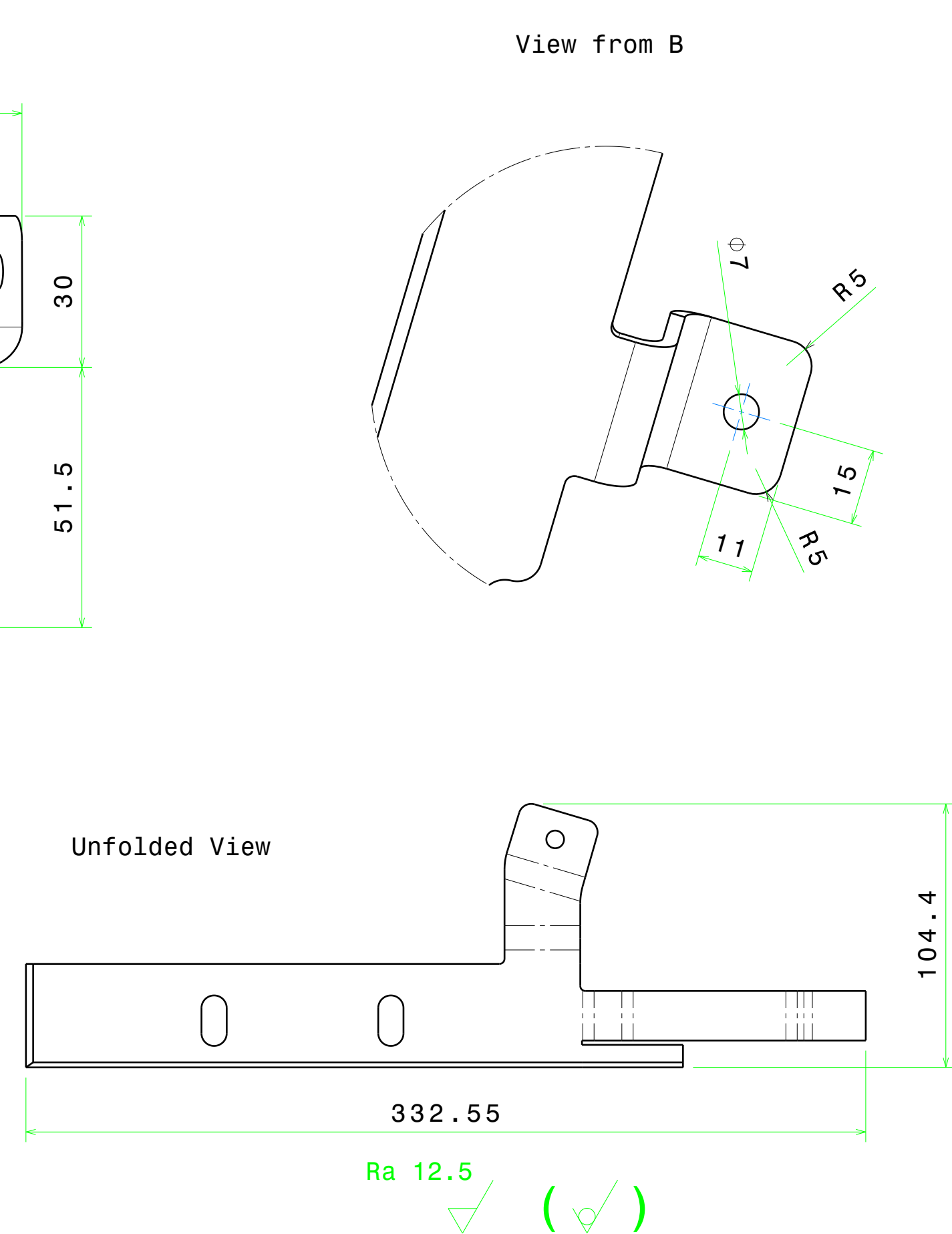
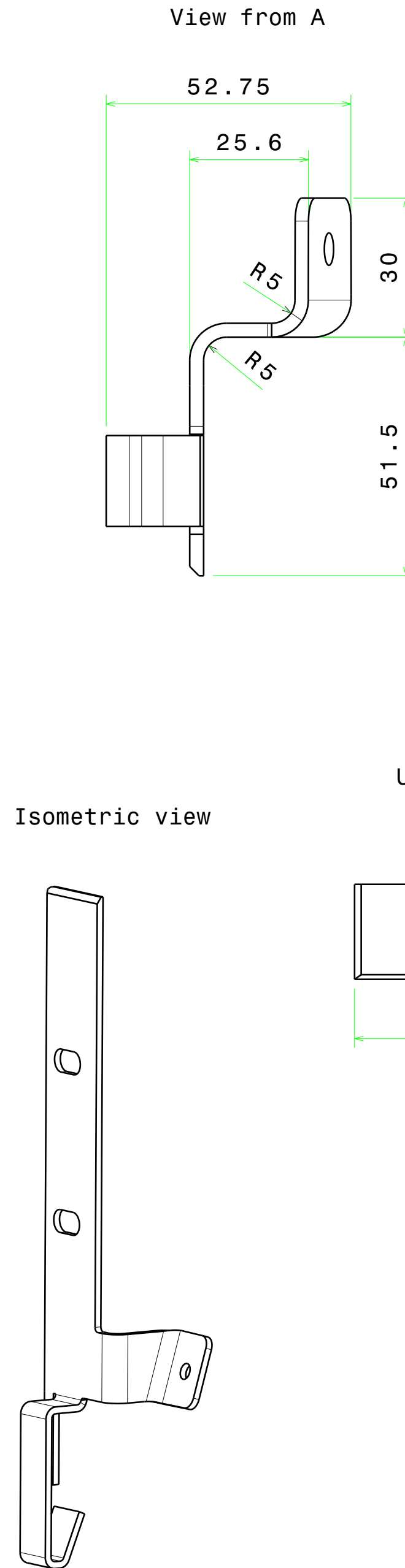
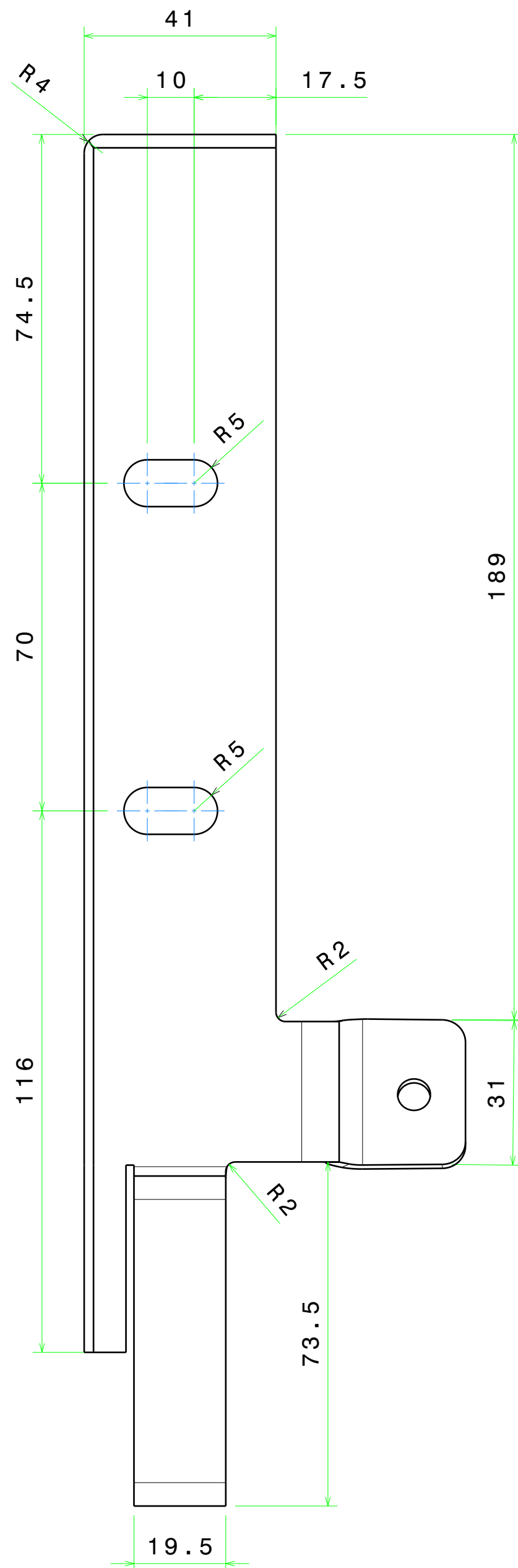
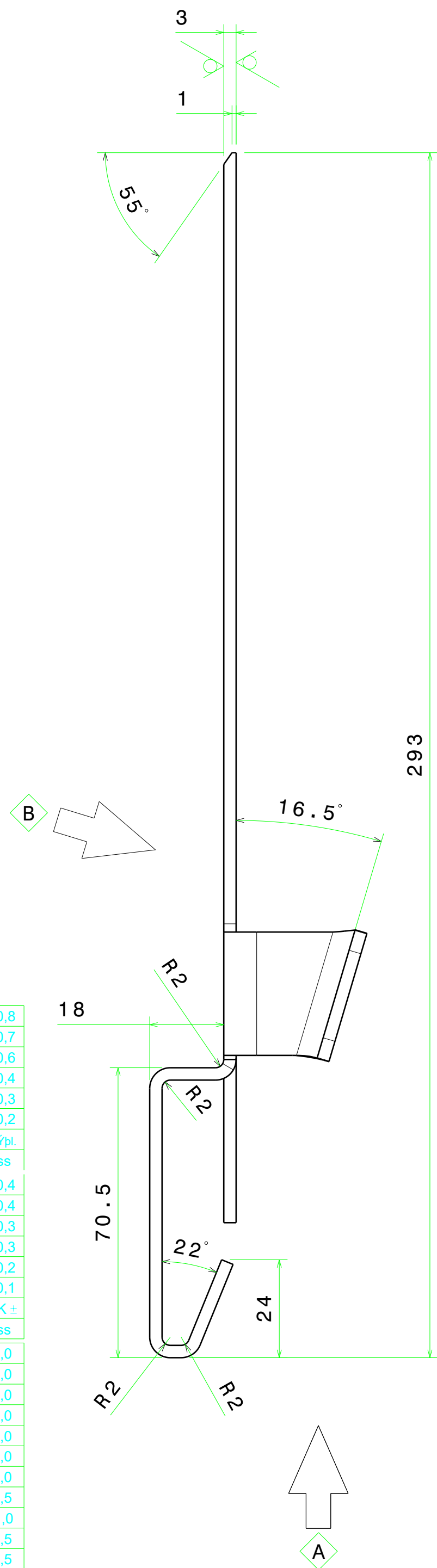
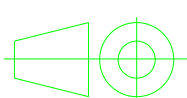


ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham.	Ypl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
2-30	0,2	0,1	
L mm	m ±	K ±	
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		



					S355J2 EN10025	3x104.4x332.55				
No	Parça Adý Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm		Malzeme Material		Ölçü Dimension		Aðýrlyk Weight (Kg)
TYP	ISO 21920-1 ISO 8015		ISO 2553		General Tol.	ISO 2768	f <input type="checkbox"/>	mX <input type="checkbox"/>	H <input type="checkbox"/>	KX <input type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/>	B <input type="checkbox"/>	E <input type="checkbox"/>	F <input type="checkbox"/>	
			CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/>	Sr2 <input type="checkbox"/>	
	Approved	L.Giovinnazzo	26/01/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div> <div>GZ10.21.12.91002</div>					
	Checked	M.Borlo	26/01/2023	1:1						
	Prepared	M.D.Cojocar	26/01/2023							
			Bending_Sheet							
	Date: 26/01/2023					Sheet : 1/1		Size: A2	Rev: 01	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		12254	Parça ölçüleri değiştirilmiştir.	10/03/2025	S.Özgültekin
Paint/Color	-	Modif. No	Modification Description	Date	Sign